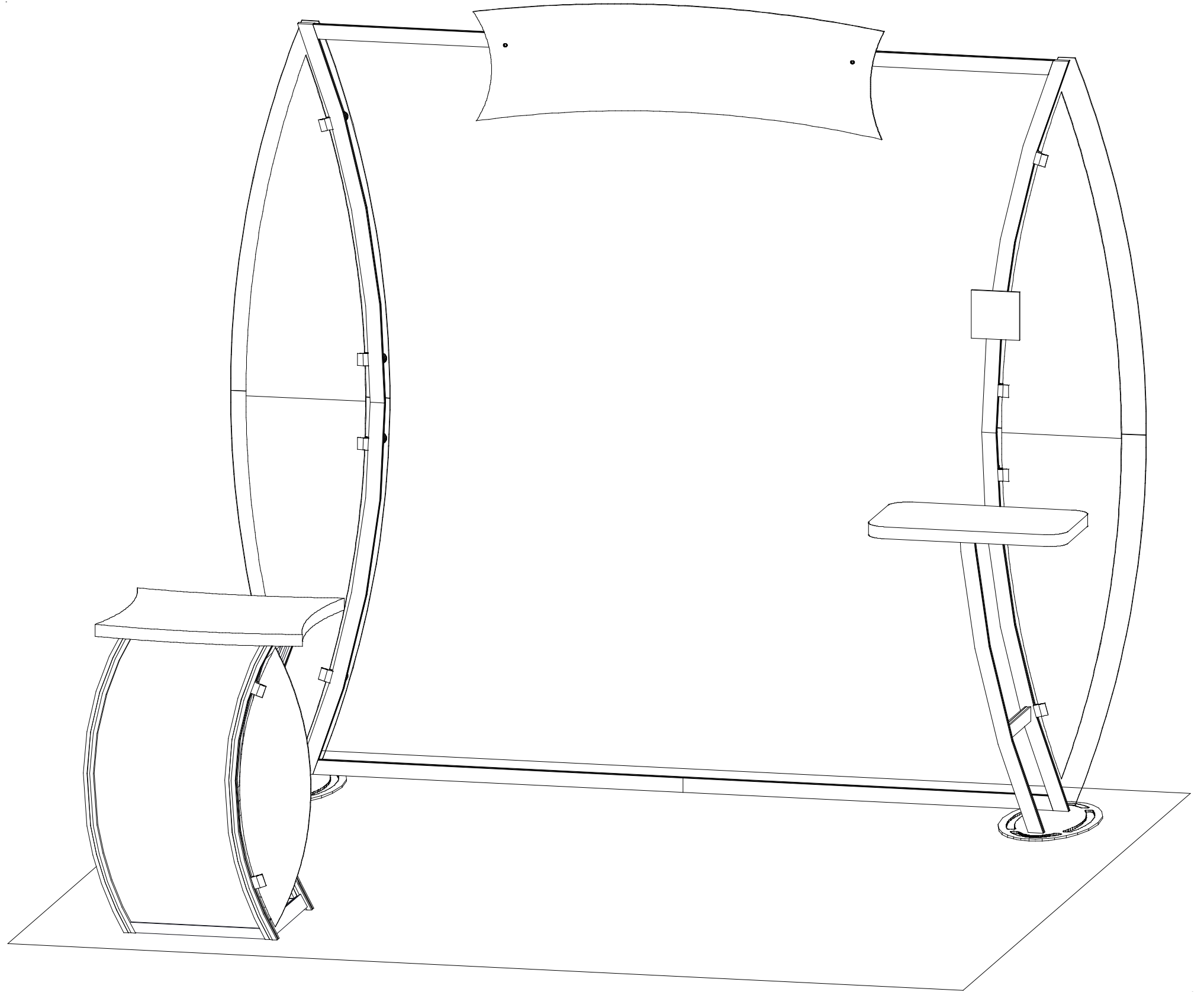


10'

10'



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

visionary™ IDESIGNS

Using Your Setup Instructions

The Visionary Designs Setup Instructions are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display, and then a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is **VERY IMPORTANT**.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or countertops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



The Tool

Most Visionary Designs exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

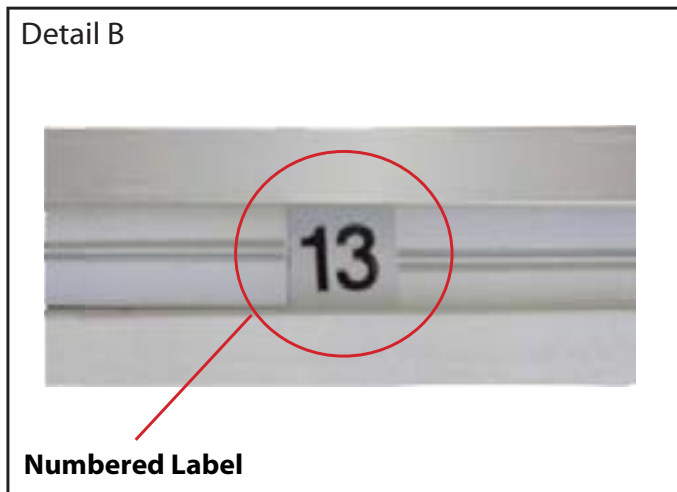


Typical Connection

Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Typical Connection (cont'd)



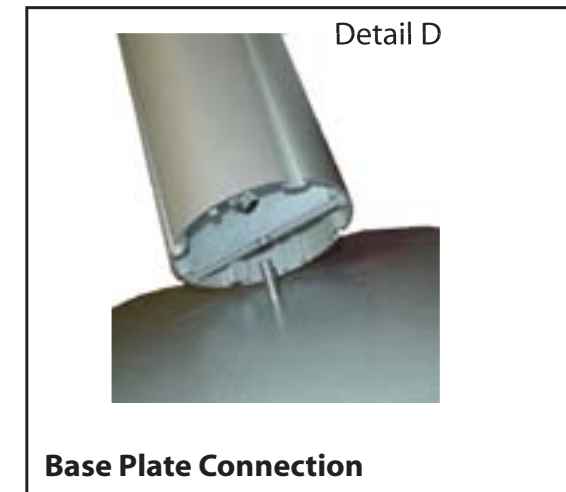
Numbered Label

Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With Visionary Designs the labels contain Black numbers unless otherwise specified.



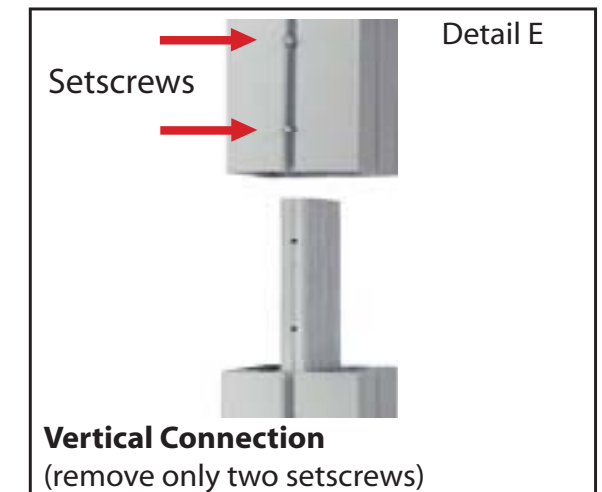
Horizontal Inline Connection (remove only one setscrew)

Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.



Base Plate Connection

Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.



Vertical Connection
(remove only two setscrews)

When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller sections which then require assembly.

Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.

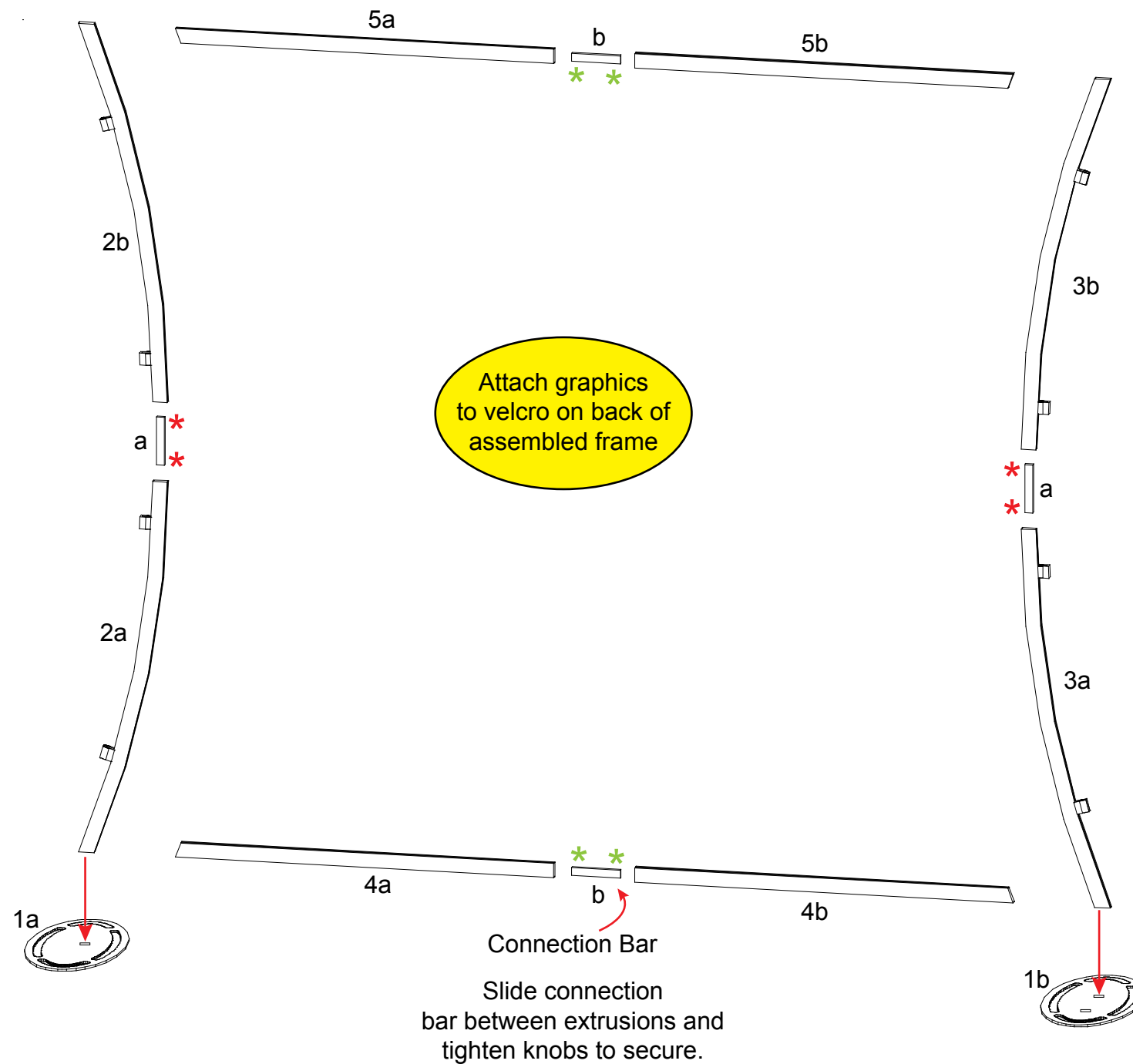
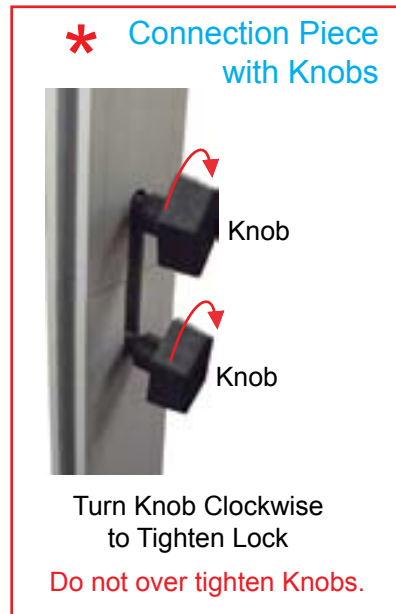
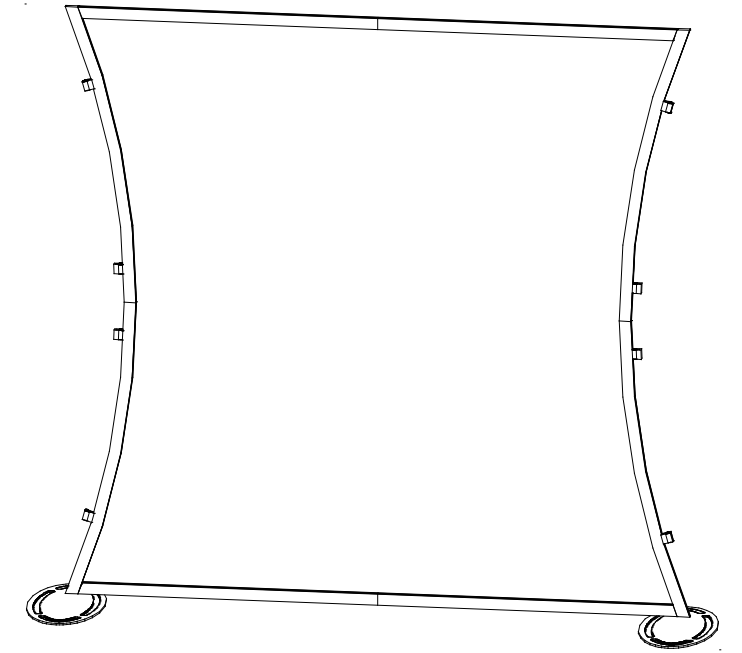
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part	Qty	Description
1a/1b	1/1	Base Plate
2a/2b	1/1	48" Curved Vertical Extrusion
3a/3b	1/1	48" Curved Vertical Extrusion
4a/4b	1/1	46.5" Horizontal Extrusion
5a/5b	1/1	46.5" Horizontal Extrusion

Steps

- 1) Attach lower vertical extrusions [2a,3a] to base plates [1a,1b] as shown.
- 2) Attach upper vertical extrusions [2b,3b] to lower vertical extrusions [2a,3a] using connectors [a].
- 3) Connect horizontal extrusions [4a,4b & 5a,5b] using connectors [b].
- 4) Attach horizontal assemblies [4a/4b,5a/5b] between vertical assemblies as shown.
- 5) Apply graphic to assembled backwall.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Part	Qty	Description
6/6a/6b	1/1/1	Counter Support Extrusions

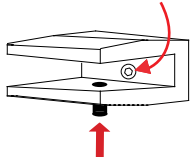
Steps

- 1) Attach graphic header to backwall with screw caps.
- 2) Attach **back wings** to back of frame with with stand-off barrels and screw caps.
- 3) Attach side wings to A10 clamps at the sides of frame.
- 4) Lock horizontal shelf supports [6a,6b] to backwall.
- 5) Lock vertical shelf support [6] to horizontals and place counter on top.
- 6) Attach monitor count to backwall with screws.

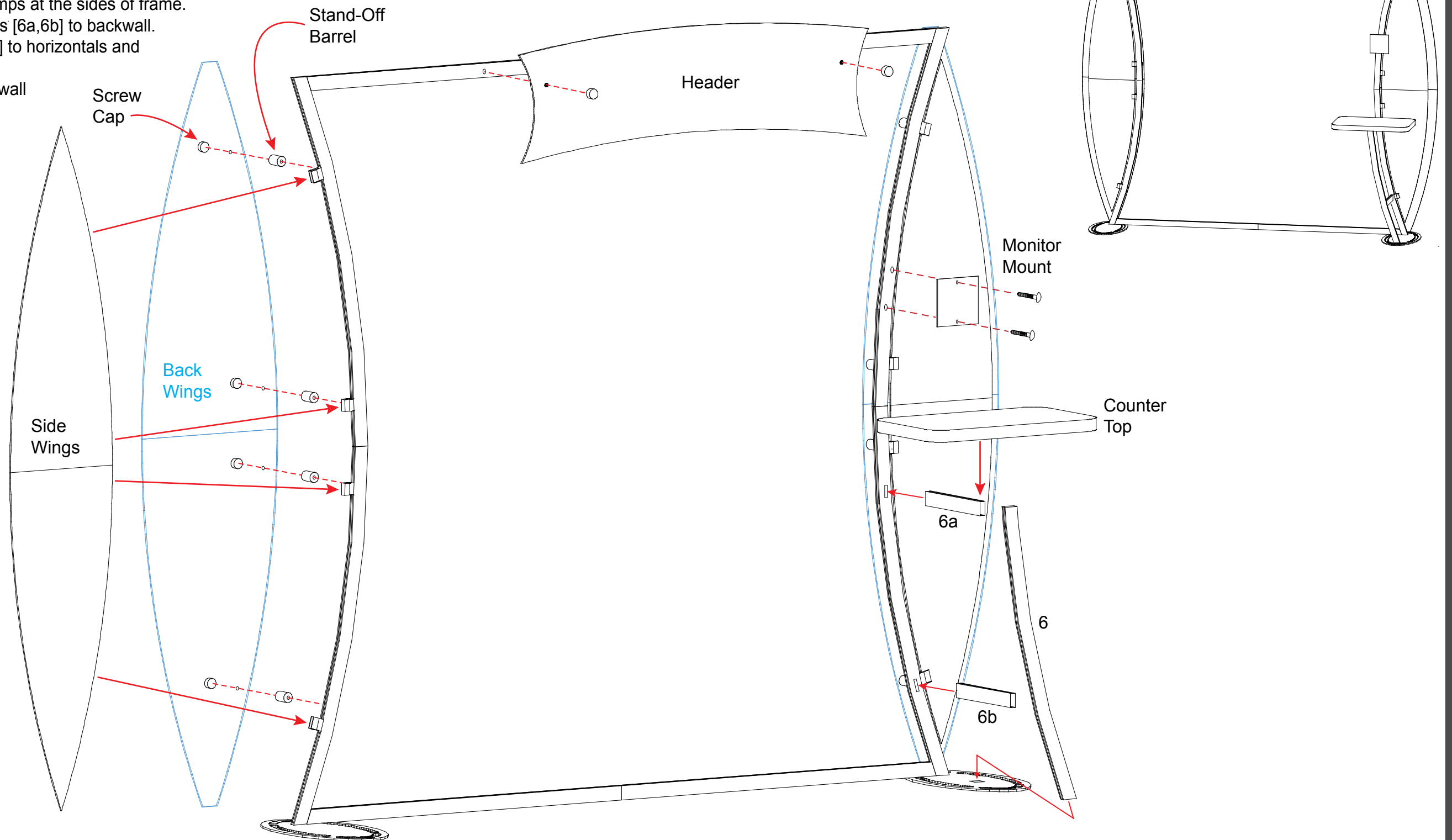
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A10 Clamp Detail

Tighten set screw to secure A10 to extrusion.



Tighten knob to secure graphic header in place.



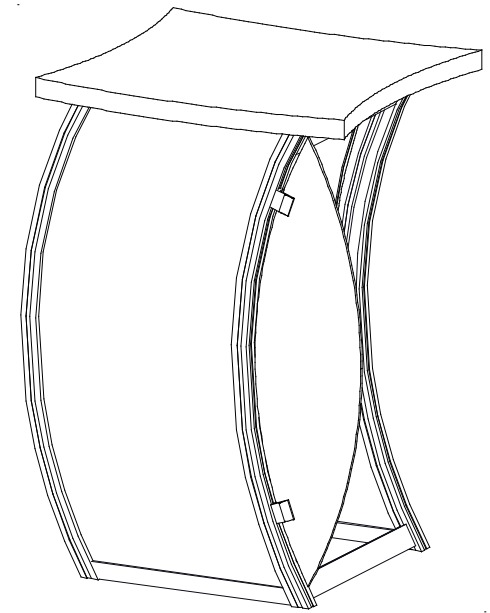
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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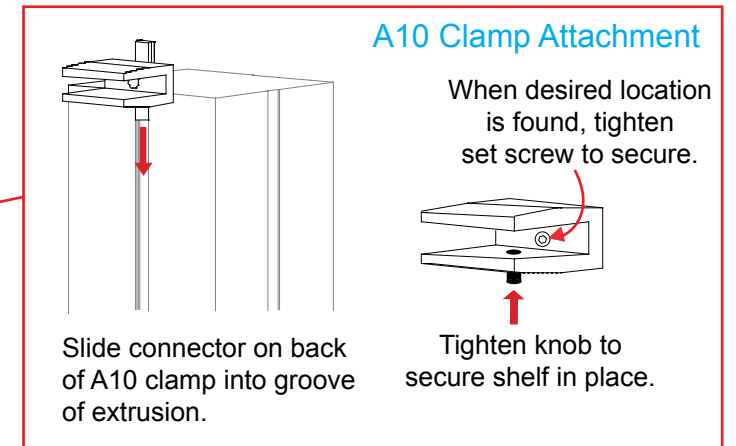
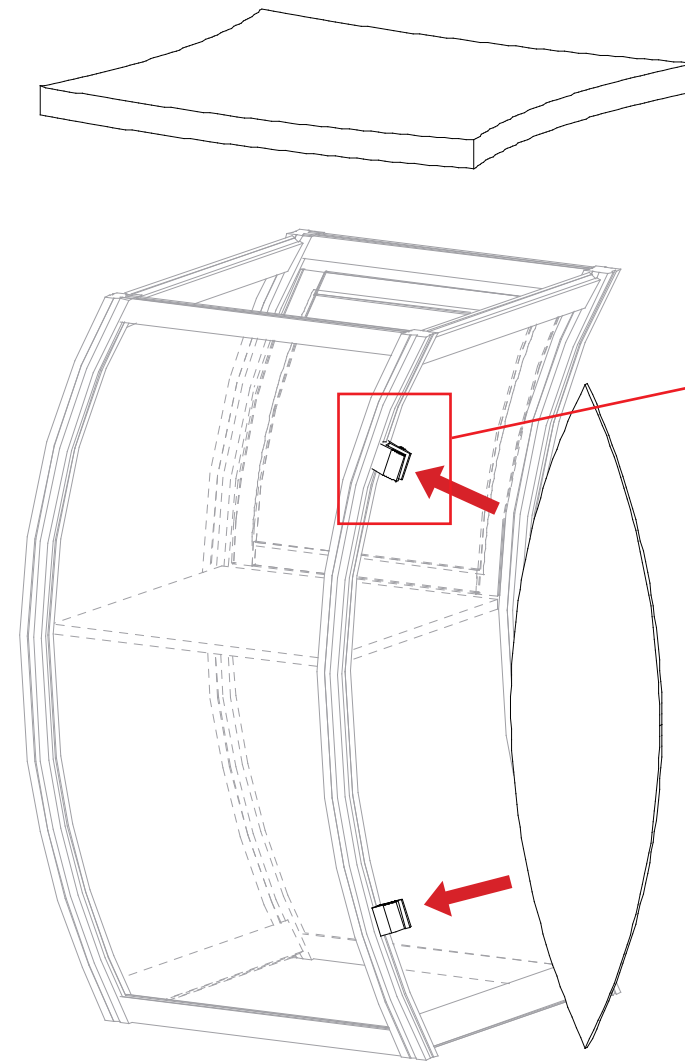
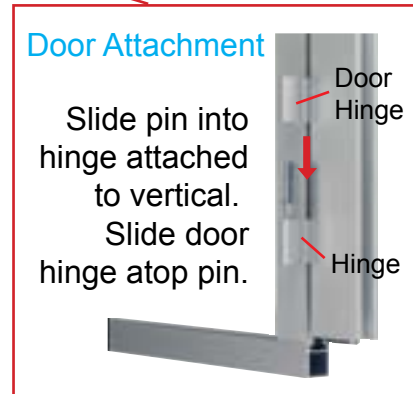
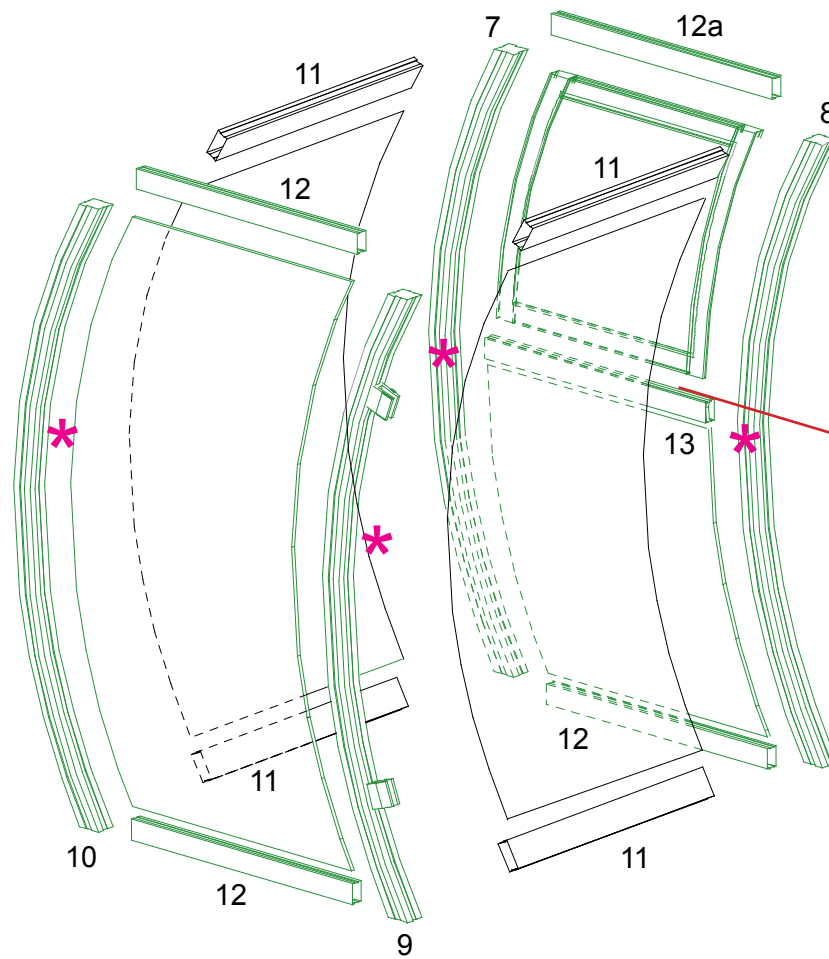
Part Number	Qty	Description
7	1	39.84" Curved Vertical Extrusion
8	1	39.84" Curved Vertical Extrusion w/ A10 Clamp
9	1	39.84" Curved Vertical Extrusion w/ A10 Clamp
10	1	39.84" Curved Vertical Extrusion
11	4	17"w Horizontal Extrusion
12	3	17"w Horizontal Extrusion
12a	1	17"w Horizontal Extrusion w/ Door Stopper
13	1	17"w Horizontal Extrusion w/ Door Hinge

Steps:

- 1) Connect front and back assemblies together using horizontals [11], placing infill between verticals and horizontals.
- 2) Set internal shelf on pins where indicated. (* Pins)
- 3) Attach wing panel to A10 clamps as shown
- 4) Set counter top on pedestal base.

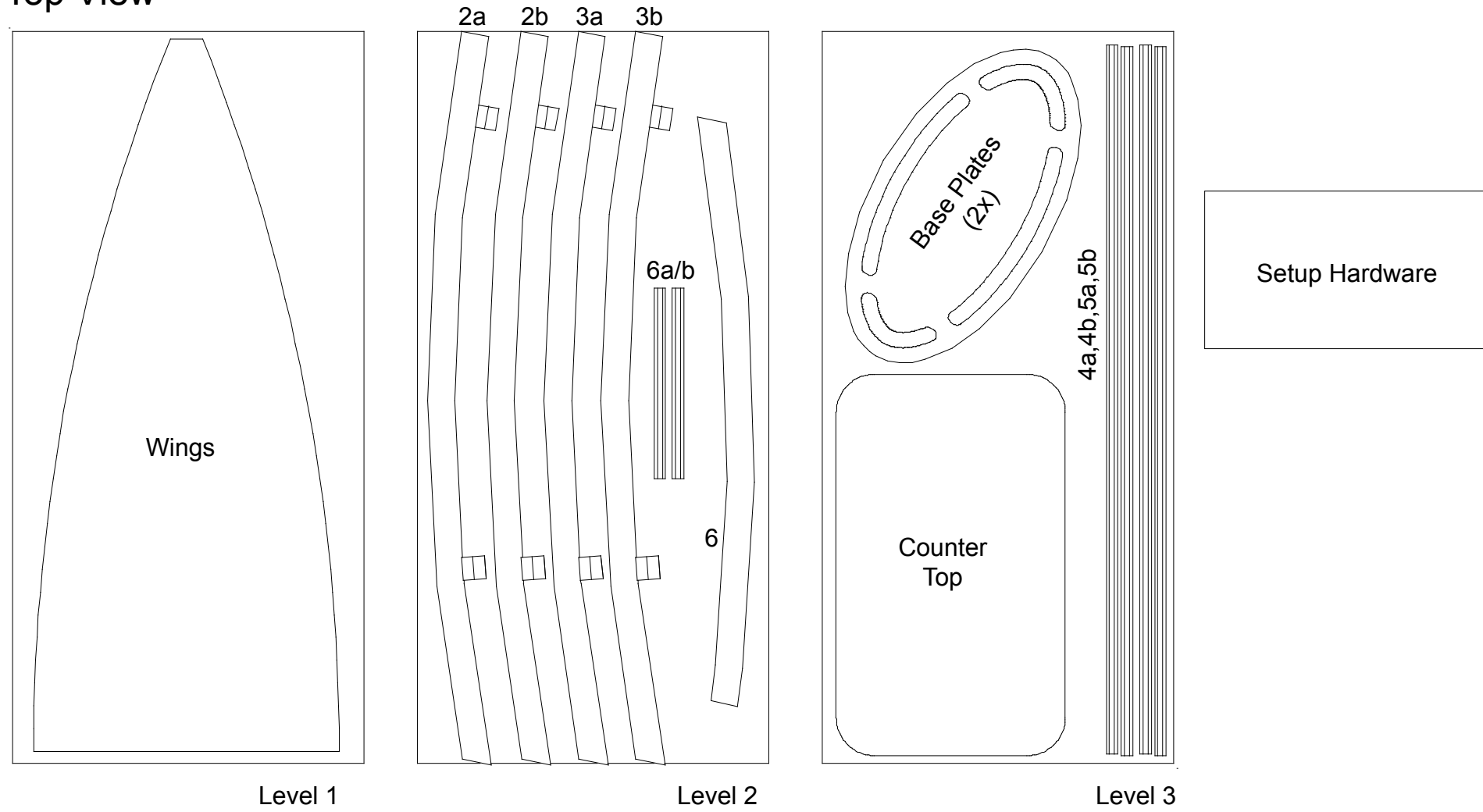


Front and Back section must remain assembled when shipping in cases



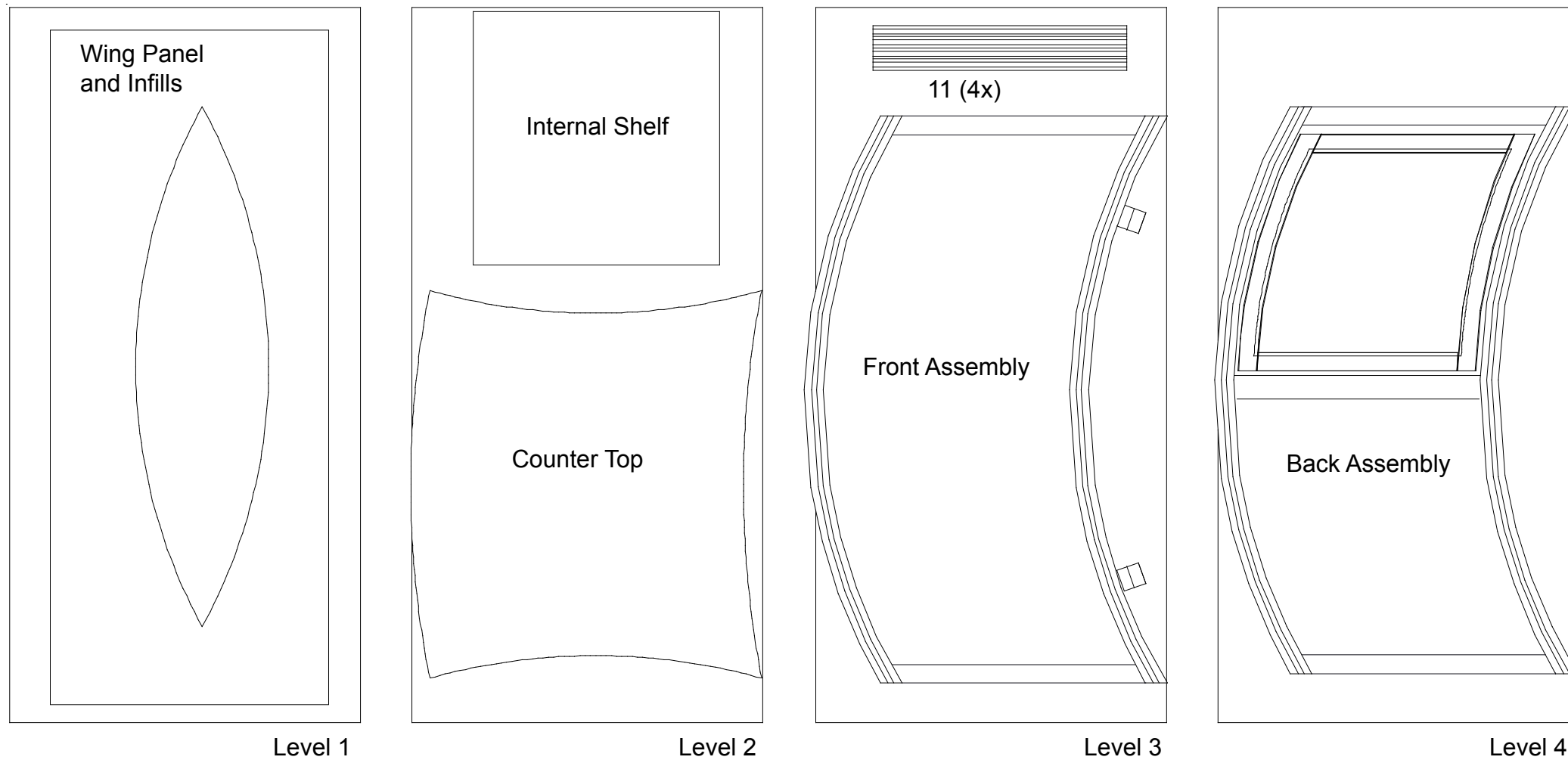
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View



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